



**PRODUCT DESCRIPTION**

The LED Flame Bar™ is a state-of-the-art Animated LED Flame Effects unit. It is a tube containing 96 specially designed and individually positioned High Brightness LED's . Combining this with the latest micro-electronic control creates the illusion of an extremely realistic moving fire simulation.

The Effect is a self-contained stand-alone unit housed in a tube measuring 510mm (20") long and 32mm(1.25") in diameter and rated at IP64 which makes it suitable for outdoor application as well as indoor displays. Each LED Flame Bar™ requires only a remotely mounted 5vdc Supply to complete the installation.

The image from the tube can be projected onto flat or relief surfaces dependent upon your desired visual effect.

Further variations can be created if objects are placed between the LED Flame Bar™ and the final projected surface.

This a Stunning Visual Effect for any Environment.

**FEATURES**

- Animated Fire & Flame Effect
- Maintenance Free
- Versatile
- Water Proof (IP64)
- Short Projection distances
- Low Voltage
- Long Life design

**BENEFITS**

- Alternative to silk flame effects
- Fit & Forget
- Suitable for Indoors and Outdoors
- Allows compact displays
- No Noise
- Low Heat
- Safe Fire Effect

Note: The unit is intended to be installed by a professional installer and is only suitable for adult use.

**APPLICATIONS**

**Log Fire Simulation:**

- Indoor / Outdoor Fire Place
- Wall Projection
- Object Projection

**Commercial Advertising:**

- Signs
- Marquees
- Perimeter
- Poster Boxes
- Billboards

**Theatre:**

- Stage Effect

**Architectural:**

- Cove Lighting
- Feature Lighting

**Automotive:**

- Show illumination only

**Venues:**

- Restaurants
- Nightclubs
- Stately Homes
- Museums
- Shop Fronts
- Home Cinema
- Film Sets



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Distributors





HOME THEATRE



WALL PROJECTION



FILM SET



MOCK FIREPLACE



WALL PROJECTION



**Electrical Specification (Ta=25°C)**

	SYMBOL	RATING	UNIT
Power Supply Requirements	Watts	12.5	W
	Voltage	Max 5.0	V dc
	Current	Min 2.5	A dc

**Mechanical Specification (Ta=25°C)**

	RESULTS
Ingress Protection	IP64
Tube Temperature External (Ta=25°C)	30°C
Max Recommended Ambient Temp	40°C
Tube	Clear Acrylic
Tube Grommet Ends	Ethylene propylene diene monomer rubber

**Optical Specification (Ta=25°C)**

	LUMINOUS INTENSITY	UNIT
Orange LED <sup>(1.)</sup>	1530—7360	Lv(mcd) / LED
Amber LED <sup>(1.)</sup>	3600 — 10700	Lv(mcd) / LED
Suggested Only <sup>(2.)</sup> Projection Distances	~50mm (~2in) Min to ~700mm (~28in) Max	
Suggested Only Resultant Image Size <sup>(3.)</sup>	~500—600mm (~20-24in) Width x ~400—1000mm (~16-40in) Height	
Guidance Notes	<p><sup>1.</sup> this is predominately a night time effect with reduced surround ambient Lighting.</p> <p><sup>2.</sup> by moving the LED Flame Bar™ various distances and angles, different Image Sizes and Shapes can be produced ranging from a fire to flames. Taking the projection distance out of ranges suggested can create mood lighting of fire light around the room. Experiment to gain the best result for your application.</p> <p><sup>3.</sup> image size is dependant on mounting distance from projected surface and angle of rotation of the LED Flame Bar™ to that surface. The luminous intensity will also alter with these variation.</p>	

**Product Order Code**

MODEL	ORDER CODE	ELECTRICAL CONNECTIONS	
LED FLAME BAR™	iiFB500/*	Wire ends (we) Polarized crimps (pc) Plug connector (Pg)	*Specified at placement of order

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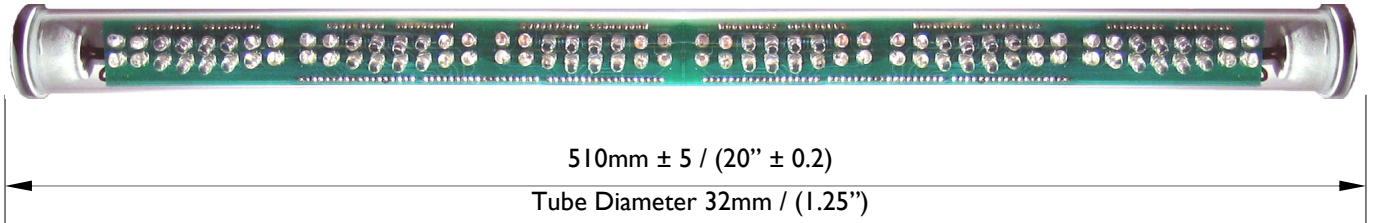




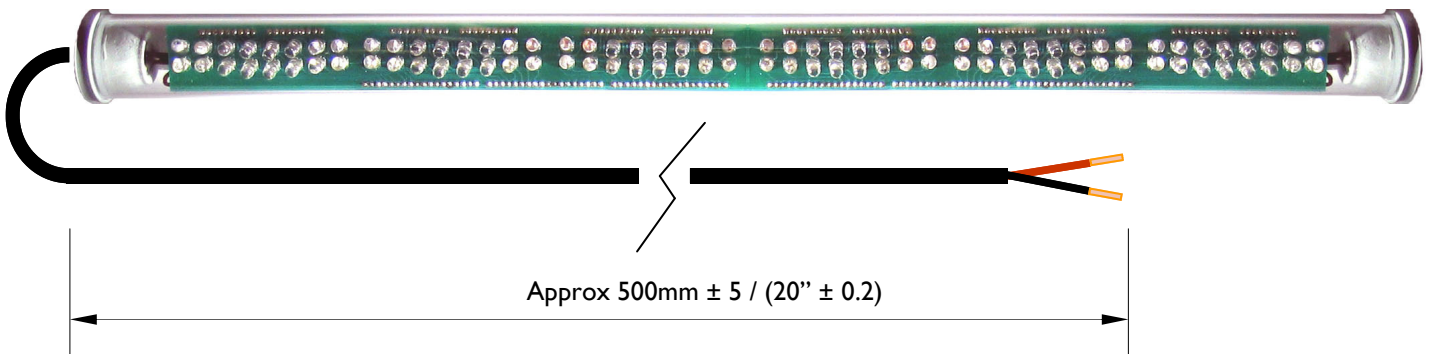
# LED FLAME BAR™



## MECHANICAL DETAIL Diagram



## ELECTRICAL CONNECTION Diagram



Important:  
IF extending Supply cable, consider volts drop

<b>RED</b>	<b>+5vdc</b>	<b>PSU 5vdc @ 2.5 amps</b> <b>DO NOT Reverse Polarity</b>
<b>BLACK</b>	<b>0vdc</b>	

Sample Cable Label

These LED devices are measured to be AEL Class 2 LED Products per IEC 825-1 and CENELEC EN60825-1 Standards when operated at the maximum data sheet dc drive current.  
**Warning** Eye Safety, Do Not Stare into light beam of these LED devices at close range.

Sample Cable Label

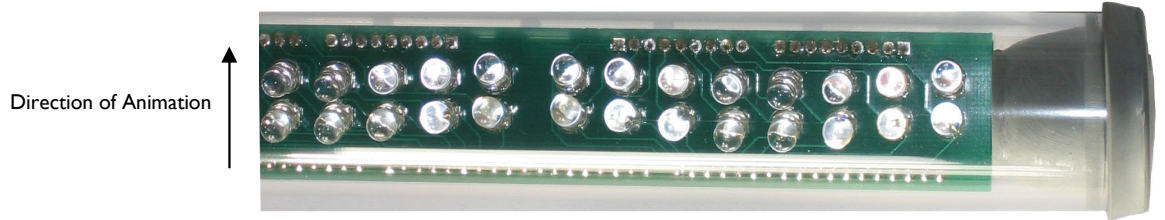
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▶ **LED FLAME BAR™** 

**MOUNTING DETAIL Diagram**



<b>TOP</b>	<b>LED Flame Bar</b>	 	<b>Serial No FBXXXX-01F</b>
<b>This way UP -</b>	<b>Mount so Label reads correct way.</b>		
<b>BOTTOM</b>	<b>Warning Eye Safety, Do Not Stare into light beam of these LED devices at close range.</b>		

Sample Tube Label

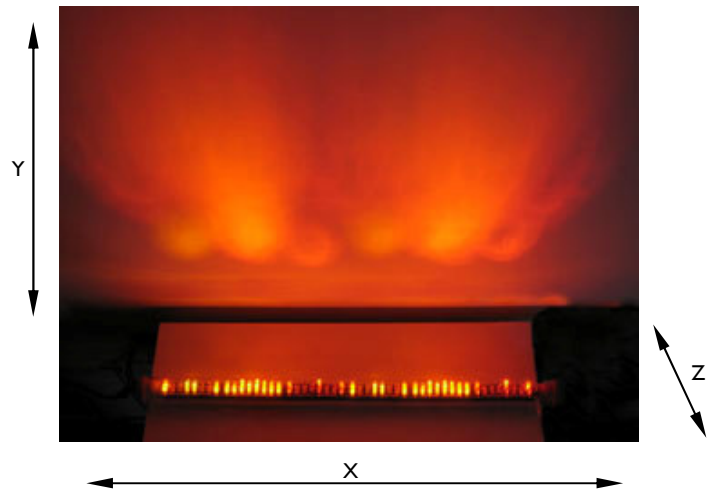
Important:

Direction of Animation is determined by the LED Flame Bar™'s orientation. Each LED Flame is made up of a crescent of LED's, the bowl of the crescent identifies the direction of animation. This should be at the bottom if an upward animation is required, (fire usually goes up).

Please take note of LED form and Tube Label to help identify this.

Colour of Projected surface should be considered and Ambient light sources from other sources kept to a minimum. Creams and Browns work well. White can sometimes be a bit too reflective and black can take away some of the colours. Experiment to gain the best result for your application.


Mount Horizontally Only, do not cover



**Suggested Only Projection Distances**  
Z = ~50mm (~2in) Min to ~700mm (~28in) Max

**Suggested Only Resultant Image Size**  
X = ~500—600mm (~20-24in) Width x Y = ~400—1000mm (~16-40in) Height

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**DO'S & DON'TS**

	<b>NOTICE</b>
<b>Eye Safety Warning !</b>	Do Not Stare into LED's. Do Not Stare into light beam of these LED devices at close range.
<b>Usage Warning !</b>	These LED devices are measured to be AEL Class 2 LED Products per IEC 825-1 and CENELEC EN60825-1 Standards when operated at the maximum data sheet dc drive current.
<b>Connection Warning !</b>	Incorrect wiring of LED Flame Bar™ can result in irreparable damage to the LED's and power supply, this includes voltage and polarity.
<b>Cable Warning !</b>	Do Not Extend the Power Flex without correct Volts Drop Considerations



**PRODUCTS RELATING TO OR CONTAINING LEDS**

	<b>NOTICE</b>
<b>LED's—Life Expectancy</b>	The LED's used are specifically designed for Commercial Outdoor Advertising. Their typical operating life before catastrophic failure is far in excess of 100,000 hour (11.4 years). However their reliability can depend on several influences outside the designer's control, for example ambient temperature variations / extremes, moisture, ingress of water, and direct sunlight. These influences can lead to a life expectancy variation of 20,000 – 100,000 hours.
<b>Electronics</b>	The electronics used would be expected to out perform the LED's, remembering that the electronics can also be effected by the same environmental influences etc.
<b>Packaged Product</b>	To ensure longevity, the final product should not be subjected to (but not limited to) being: bent, stressed, submerged in any liquid, drilled, glued, dropped, subjected to vibration, high humidity, direct sunlight or extreme high/low temperatures or have it's seal broken.  LED's and Electronic components should always be mounted in housings fit for purpose, i.e. water proofed if installed outside etc.
<b>Mounting and Positioning</b>	Care must be taken not to expose the final product to direct dripping water or any extreme environment conditions
<b>Safety Information</b>	All circuits within Packaged product are at 5vdc – 27vdc unless otherwise stated and classed as low voltage. Any LED product supplied unless otherwise stated should assume to have used LED devices measured to be AEL Class 2 LED Products per IEC 825-1 and CENELEC EN60825-1 Standards when operated at the maximum data sheet dc drive current.  Therefore for Eye Safety, <b>DO NOT STARE INTO LIGHT BEAM OF THESE LED DEVICES AT CLOSE RANGES.</b>
<b>Cleaning</b>	Use a Damp cloth.
<b>Design Change</b>	We reserve the right to alter the design, which will enable us to continually improve the quality and the reliability of our product.

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